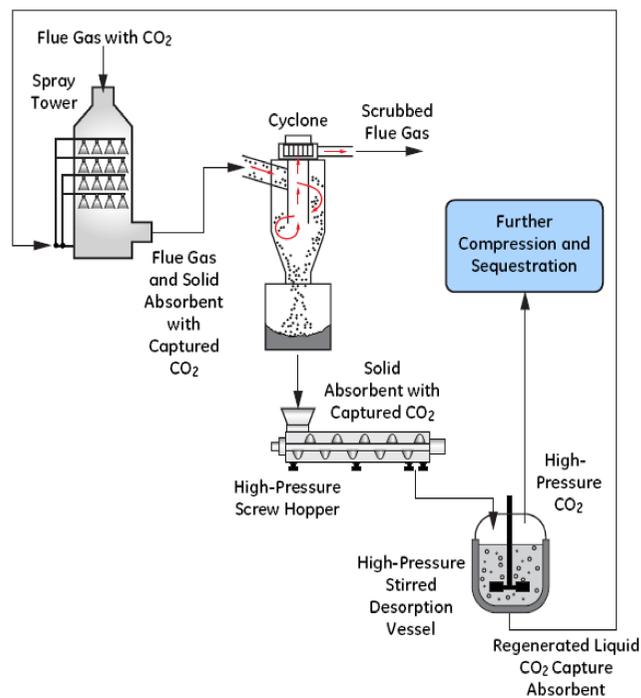
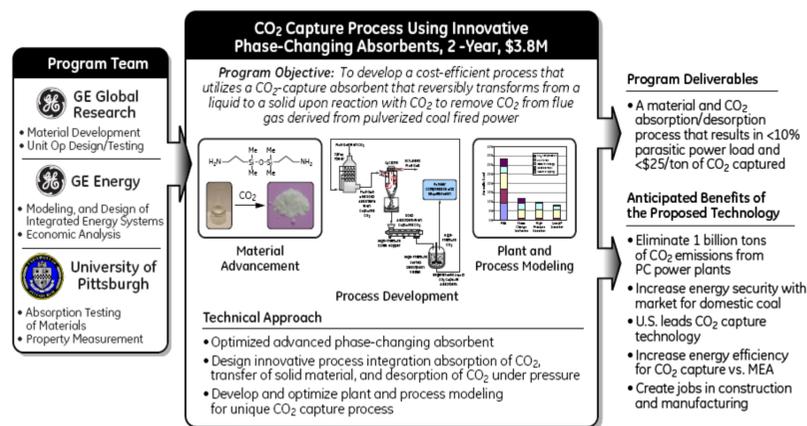


CO₂ Capture Process Using Phase-Changing Absorbents

ARPA-E Project DE-AR0000084

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Program Strategy



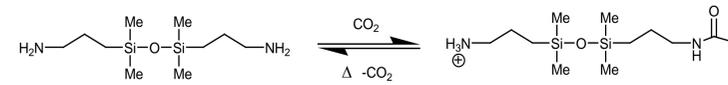
Exemplary process flow diagram of proposed CO₂ capture system using phase-changing absorbents

Technology Summary

GE and the University of Pittsburgh will develop a CO₂ capture process in which a liquid absorbent, upon reaction with CO₂, changes to a solid. Subsequent to CO₂ capture, the solid is transported to a desorption unit where the CO₂ is released for sequestration and the absorbent is regenerated to a liquid state and recycled back to the absorption unit.

Absorbent Development

A series of aminosilicone and organic liquid amines will be appraised for their solidifying ability as well as their reaction rates, capacity, volatility, and thermal stability. To accelerate reaction of the absorbent with CO₂, known catalysts will be investigated. Selective removal of SO₂ through the addition of an SO₂ absorbent will also be investigated.



Reversible formation of GAP-0 carbamate

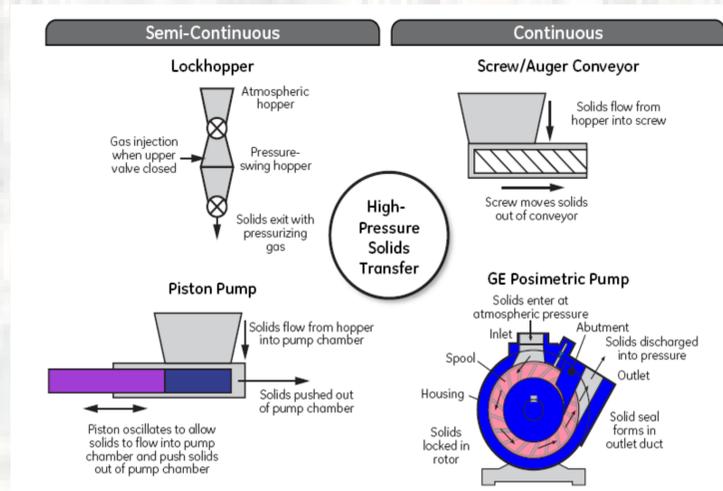
Core and Functional Options for Phase-Changing Absorbent

Entry	Type	Structural Example	Entry	Type	Structural Example	Entry	Type	Structural Example
1	Linear Alkyl		1	Linear		1	Amino	
2	Branched Alkyl		2	Branched		2	Aminomethyl	
3	Etheralkyl		3	Star		3	Aminopropyl	
4	Aminoalkyl		4	Cyclic		4	Aminoethyl-aminopropyl	
5	Aryl		6	Oligomeric		5	Aminoethyl-aminomethyl	
6	Cyclic					6	Piperidinyll	

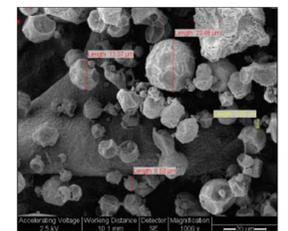
Technology Impact

Phase changing absorbents with high CO₂ capture capacity (17%) allow for reduced compression cost, lower capital cost, and low process energy, reducing parasitic power load to <10% (\$24/ton) at 90% capture. Retrofitted capture at low COE promotes domestic coal use across 310 GW of current power production.

Options for Solids Transfer

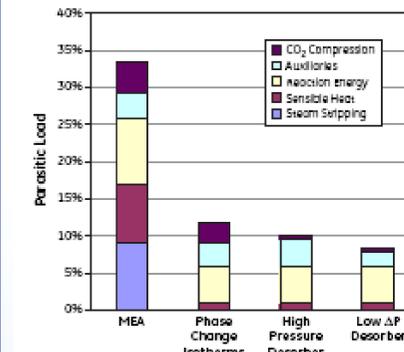


Preliminary Results

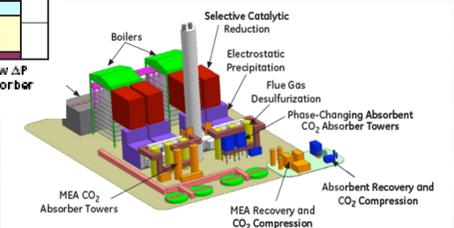


GAP-0 carbamate power

Plant Models



Advanced technology in plant designs include details of unit operations as well as optimization of energy usage and cost of capture



Team



Joint development between GE and University of Pittsburgh

